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Sold Alone

D4928-042
Job Sheet 184453



Part No: D4928-042

Job Qty: 3 ea

Part Name: 206A/B Leg Assembly RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/10/18

Job Tracking No:

Due Date: 11/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEETS 3,4 IPP REV:A 14.06.23 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER
DWG REV.C DD VERF:JLM

Ship Via:

5949

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	11/13/18	11/13/18	0.00	0.00	Start Up Small Fab-4	<i>6</i>	OCT 16 2018
110	Small Fab	3 pcs	11/13/18	11/13/18	0.24	3.06	Small Fab-8	<i>9-89</i>	<i>SMB</i>
120	QC	3 pcs	11/13/18	11/13/18	0.00	0.00	QC5		<i>SMB</i>
130	Small Fab	3 pcs	11/13/18	11/13/18	0.00	3.06	Small Fab-8		<i>SMB</i>
140	QC	3 pcs	11/13/18	11/13/18	0.00	0.00	QC5		<i>68</i>
150	Outsource	3 pcs	11/13/18	11/13/18	0.00	0.00	Outsource	<i>N/A</i>	<i>NOV 08 2018</i>
160	Packaging	3 pcs	11/13/18	11/13/18	0.00	0.00	Packaging2		<i>9-89</i>
170	QC	3 pcs	11/13/18	11/13/18	0.00	0.00	QC5		<i>NOV 13-11-08</i>
180	Packaging	3 pcs	11/13/18	11/13/18	0.00	0.00	Packaging3-2	<i>57570</i>	<i>NOV 11 2018</i>
190	QC21-SA	3 Ea	11/13/18	11/13/18	0.00	0.00	QC21	<i>57570</i>	<i>NOV 11 2018</i>

magnabond

3080785

up may 2018 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4883-3	End Fitting	3 Ea (1 ea)	90-Start up Operation	<i>F158667</i>
D4884-3	End Fitting, Eye	3 Ea (1 ea)	90-Start up Operation	<i>F121463</i>
D4928-1	Strut	3 Ea (1 ea)	90-Start up Operation	<i>F154182</i>
HL32PB5-12	Hi-Lok Pin	12 Ea (4 ea)	90-Start up Operation	<i>5098651</i>
HL86-5	Hi-Lok Collar	12 pcs (4 ea)	90-Start up Operation	<i>FM122022</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4883-3	3	7	0
	D4884-3	3	6	0
	D4928-1	3	3	0
	HL32PB5-12	12	150	0
	HL86-5	12	176	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval _____	
Description Work Order Deviation				Disposition			

Root Cause		FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Prog	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____					
Misidentified	☐	Past Due	☐						

By _____
 Supervisor
 Date: 10/16/18
 Part: D4928 - 042
 Job No: 184453
 Serial No/Batch: S118893
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's

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 Barcode
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